Method for moulding a cushion suitable for forming an insert in a seat, cushion obtained thereby and seat comprising the same.

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Abstract

The subject of the invention is a method for obtaining such a cushion (15) made from a composite material 3 bordered by a frame 8 during a first injection and provided with a bottom 14 produced successively during a second injection in order to constitute a removable insert (15) suitable for filling the empty regions of a seat which correspond to its seat portion and/or its backrest. The material 3 is provided in its part facing the bottom 14 with a hot-melt adhesive film (3c) between a foam 3b which is covered, moreover, with fabric 3a,

and the bottom 14 to which the said material 3 adheres. Application to garden furniture.

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